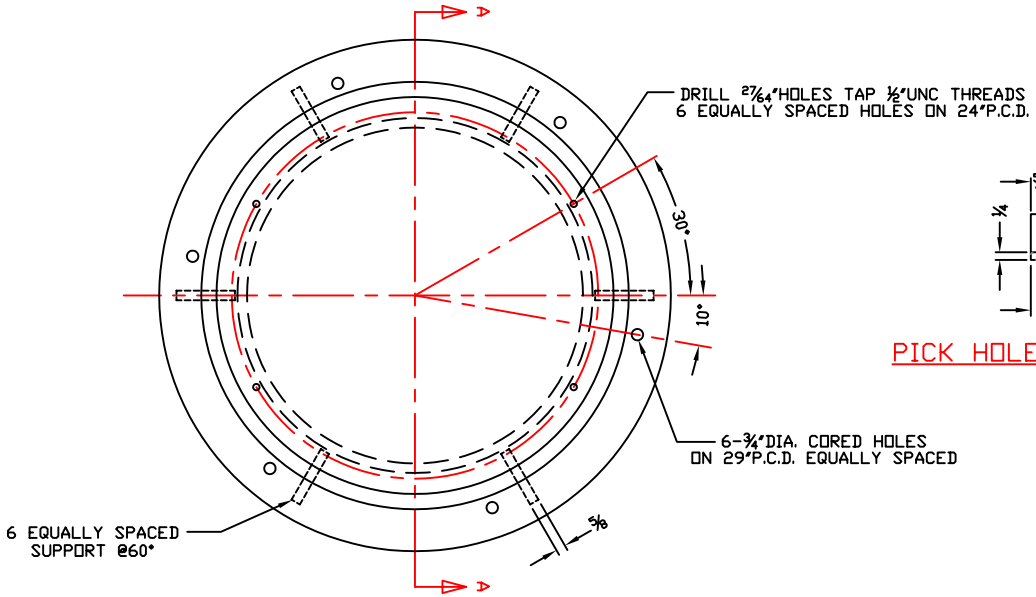
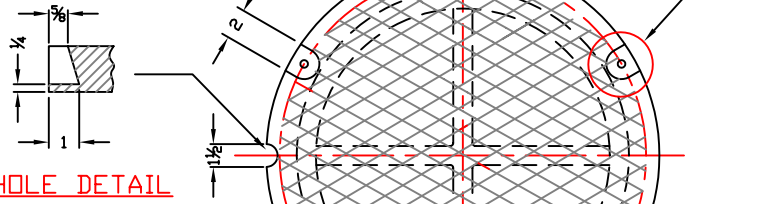
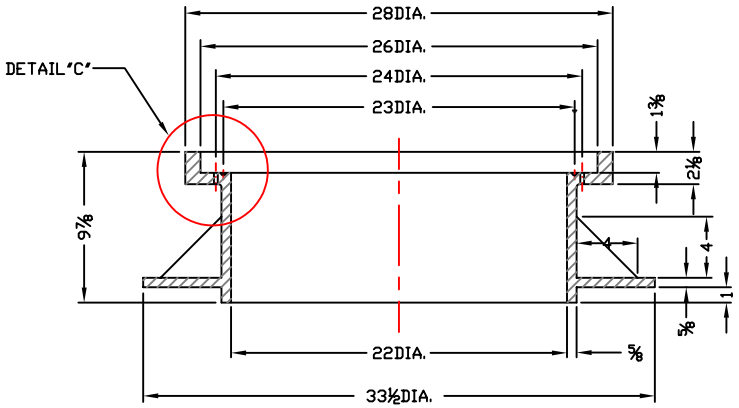


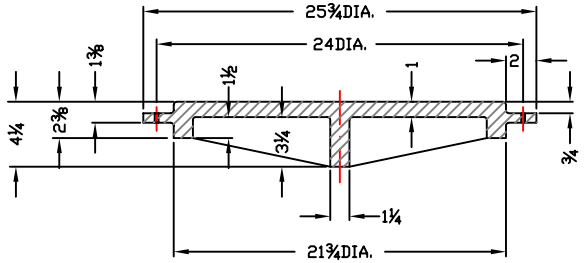
PLAN

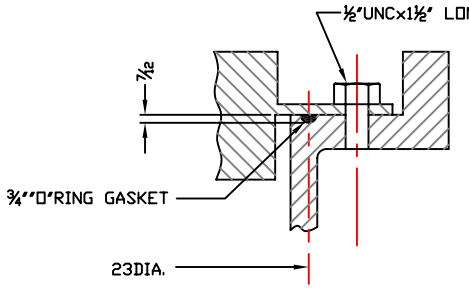


PICK HOLE DETAIL



SECTION-A-A





DETAIL-"C"

RV.NO	REVISION	DATE	RV. BY.	APPR.

R. B. AGARWALLA & CO.

2/6, SARAT BOSE ROAD, CALCUTTA-20, INDIA

TITLE: BOLTED MANHOLE FRAME & COVER
JOHNSON CO (KANSAS) SPEC. C&B-2014

DRAWN BY :- P.BHOWMIK	DATE :- 06.4.06
APPROVED BY :- BNA	DRG. NO.:- N2136-WT

DIMENSION:- All are in inches	MARKING:- It will be casted as required.	MATERIAL:- ASTM A48 Class 30
FINISH:- Coating shall be with black bituminous paint.	MACHINING:- All seating surface will be machine finish	Cover shall be bolted to frame by 6 nos. of 1 1/2"x1/2" UNC Stainless Steel Bolts & a 3/8"ø"O" Rubber ring shall be fitted in betwen cover & frame to make it water Tight