Clay & Bailey Mfg. Co.



Thief Hatch 256



Part No.	Size	Press	Vac	Wt.lbs
0256-01-0800	8"	4oz	0.4oz	21
0256-01-0810	8"	8oz	0.4oz	21
0256-01-0820	8"	12oz	0.4oz	21
0256-01-0830	8"	16oz	0.4oz	21

Features

"Ducks Nest" design of thief hatch. Unit is lockable, with a spring loaded aluminum cover and base. Standard gasket material is Buna-N with other gasket material available. Settings of 4oz pressure and 0.4oz vacuum are standard. Flange bolt pattern conforms to API pattern.

Bolt Pattern:

(16) - 1/2" diameter holes on a 10 3/8" B.C.

Airflow Rating:

256 Pressure:Relief settings at 8 oz Pressure 210,000 SCFH @ 2.375 psig

256 Vacuum:

10,379 SCFH @ 3"H2O (-1oz)

Maintenance Note:

Perform regular scheduled maintenance every couple of months or as per plant's maintenance schedule depending on the environment and operating conditions. Check gaskets for wear, swelling or cracking and replace as needed. The base gasket needs to only be replaced when a leak is noticed at the bolt area or if the hatch is removed.

Gaskets, seats and springs need to be inspected and cleaned. The pressure and vacuum seats and gaskets should be wiped off carefully, every time the hatch is opened. This will help to reduce the accumulation of residue that can deteriorate the performance of the hatch.

