Clay & Bailey Mfg. Co.

A CENTURY'S WORTH OF INNOVATION

52 Thief Hatch, Oval

Features:

Oblong pressure/vacuum relief thief hatch. Dead weight standard relief settings are 2oz pressure and 0.4 oz vacuum, with other settings available.

Standard gasket material is Buna-N with other options available.
Bolt pattern conforms with API specification for 8"x18" and 8"x22" oblong thief hatches.

Part#	Size	Press.	Vac.	Weight/Lbs.	Estimated Airflow Rating Press. @ 25 Oz / Vacuum @ 1 Oz
0052-01-1810	8 X 18	2oz	0.4oz	36.0	830,000 SCFH / 8,500 SCFH
0052-01-1820	8 X 18	4oz	0.4oz	40.0	810,000 SCFH / 8,500 SCFH
0052-01-2210	8 X 22	2oz	0.4oz	44.0	990,000 SCFH / 8,500 SCFH
0052-01-2220	8 X 22	4oz	0.4oz	49.0	880,000 SCFH / 8,500 SCFH
0052-01-2230	8 X 22	3oz	0.4oz	47.0	930,000 SCFH / 8,500 SCFH

Maintenance Note:

Check gaskets periodically for cracking or UV damage, replace if necessary. Inspect internal valve for blockage or debris.

3/2021